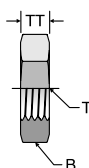


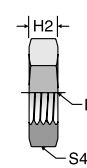
WLNL

Bulkhead Locknut

SAE 520118

**WLNML**

Bulkhead Locknut – mm Hex

ISO 8434-3 BHLN
SAE 52M0118

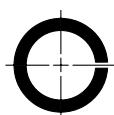
TUBE FITTING PART #	END SIZE (in.)	T TUBE END UN/UNF-2A	B HEX (in.)	TT (in.)	STANDARD MATERIAL FROM STOCK	
					-S	-SS
4 WLNL	1/4	9/16-18	13/16	0.27	•	•
6 WLNL	3/8	11/16-16	1	0.32	•	•
8 WLNL	1/2	13/16-16	1 1/8	0.35	•	•
10 WLNL	5/8	1-14	1 5/16	0.41	•	•
12 WLNL	3/4	1 3/16-12	1 1/2	0.41	•	•
14 WLNL*	7/8	1 5/16-12	1 5/8	0.41	•	•
16 WLNL	1	1 7/16-12	1 3/4	0.41	•	•
20 WLNL	1 1/4	1 11/16-12	2	0.41	•	•
24 WLNL	1 1/2	2-12	2 3/8	0.41	•	•

TUBE FITTING PART #	END SIZE		D TUBE END UN/UNF-2B	H2 (mm)	S4 HEX (mm)	STANDARD MATERIAL FROM STOCK	
	(mm)	(in.)				S	SS
4WLNML	6	1/4	9/16-18	7	22	•	
6WLNML	8,10	3/8	11/16-16	8	27	•	
8WLNML	12	1/2	13/16-16	9	30	•	
10WLNML	14,15,16	5/8	1-14	10.5	36	•	
12WLNML	18,20	3/4	1 3/16-12	10.5	41	•	
16WLNML	22,25	1	1 7/16-12	10.5	46	•	
20WLNML	28,30,32	1 1/4	1 11/16-12	10.5	50	•	
24WLNML	35,38	1 1/2	2-12	10.5	60	•	

* Size 14 is not included in SAE J1453.

SBR

Silver Braze Ring for Inch Tubing



TUBE FITTING PART #	END SIZE (in.)	A DIA (in.)	B (in.)	C (in.)	E (in.)	STANDARD MATERIAL FROM STOCK	
						-S	-SS
4SBR	1/4	0.260	—	—	0.05	•	•
6SBR	3/8	0.390	0.07	0.03	—	•	•
8SBR	1/2	0.515	0.07	0.03	—	•	•
10SBR	5/8	0.640	0.07	0.03	—	•	•
12SBR	3/4	0.765	0.08	0.04	—	•	•
14SBR	7/8	0.890	—	—	0.06	•	•
16SBR	1	1.015	0.08	0.04	—	•	•
20SBR	1 1/4	1.265	0.08	0.04	—	•	•
24SBR	1 1/2	1.515	0.08	0.04	—	•	•
32SBR	2	2.015	—	—	0.09	•	•

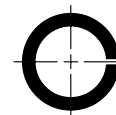
SBR recommended for steel or copper tubing.

SBR-SS recommended for stainless tubing, but can be used on steel tubing.

Contact the Tube Fittings Division for braze rings used in marine or special applications.

SBR

Silver Braze Ring for Metric Tubing



TUBE FITTING PART #	END SIZE (mm)	A DIA (mm)	E (mm)	STANDARD MATERIAL FROM STOCK	
				-S	-SS
SBR6	6	6.4	1.2	•	
SBR8	8	8.4	1.2	•	
SBR10	10	10.4	1.2	•	
SBR12	12	12.4	1.2	•	
SBR14	14	14.4	1.2	•	
SBR15	15	15.4	1.2	•	
SBR16	16	16.4	1.2	•	
SBR18	18	18.4	1.2	•	
SBR20	20	20.4	1.6	•	
SBR22	22	22.4	1.6	•	
SBR25	25	25.4	1.6	•	
SBR28	28	28.4	1.6	•	
SBR30	30	30.4	1.6	•	
SBR32	32	32.4	1.6	•	
SBR35	35	35.4	1.6	•	
SBR38	38	38.4	1.6	•	
SBR42	42	42.4	1.6	•	
SBR50	50	50.4	2.4	•	

SBR recommended for steel or copper tubing.

SBR-SS recommended for stainless tubing, but can be used on steel tubing.

Contact the Tube Fittings Division for braze rings used in marine or special applications.

Dimensions and pressures for reference only, subject to change.